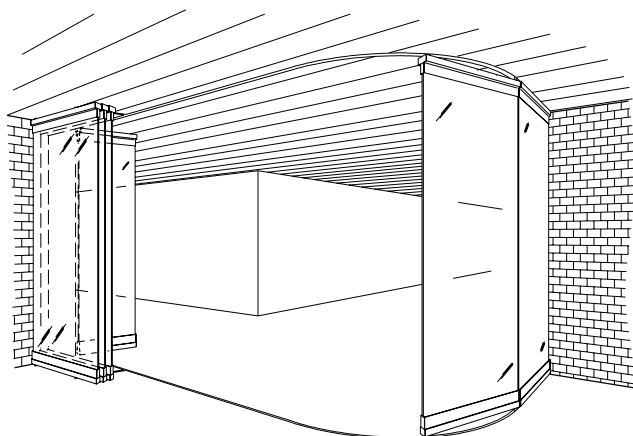


**Hardware system for heavyweight all-glass sliding doors and all-glass sliding walls weighing up to 400 kg (880 lbs.).**



**Description**

The Hawa Shopfront 103 G 400 and 112 G 400 are tried and tested hardware systems for heavyweight all-glass sliding wall installations. The first panel can be installed as a revolving door on the side that is opposite the stacking area. Depending on the given situation, it is also possible to install a revolving door close to the stacking area. The Hawa Shopfront is able to meet requirements for up to 400 kg (880 lbs.) per all-glass sliding door, but can also be modified to handle other special wishes. If you need hardware systems for all-glass doors weighing less than 150 kg (330 lbs.), please ask us for further information.

**Applications**

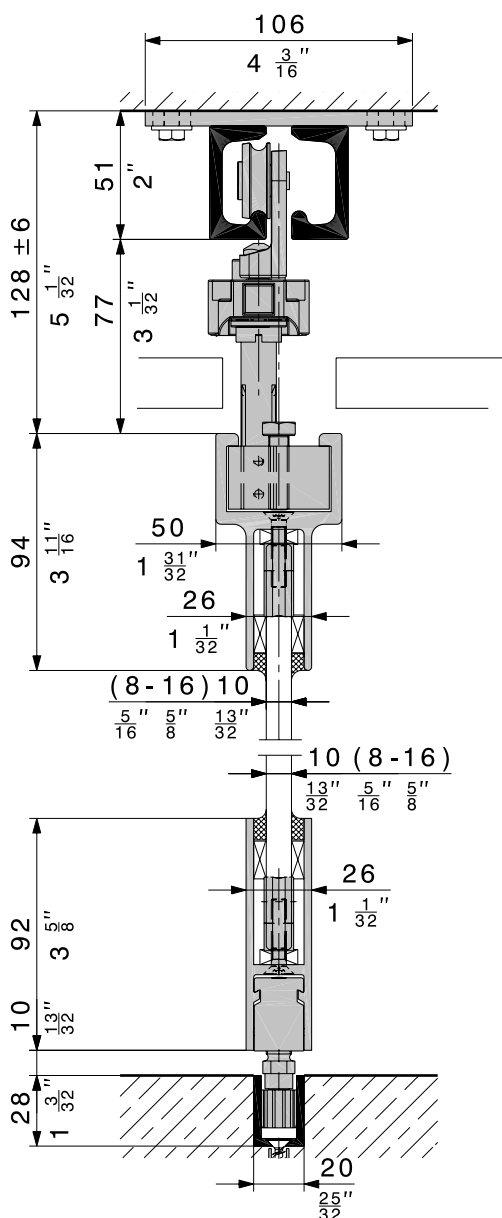
These hardware systems are suitable for use wherever heavy-weight doors call for a high degree of quality and precision, e.g. in shopping centres, public buildings, industrial premises and the administrative sector.

**Features of the Hawa Shopfront 400 G**

- Two-wheeled trolley with steel wheels
- Stainless steel running tracks WNR 1.4301/AISI 304
- Minimum axis radius, 4000 mm (13'1 1/2")
- Smooth and quiet operation
- Suitable for heavyweight all-glass sliding-wall installations
- Minimal space requirement for stacking
- Customized solutions

**Glass thickness**

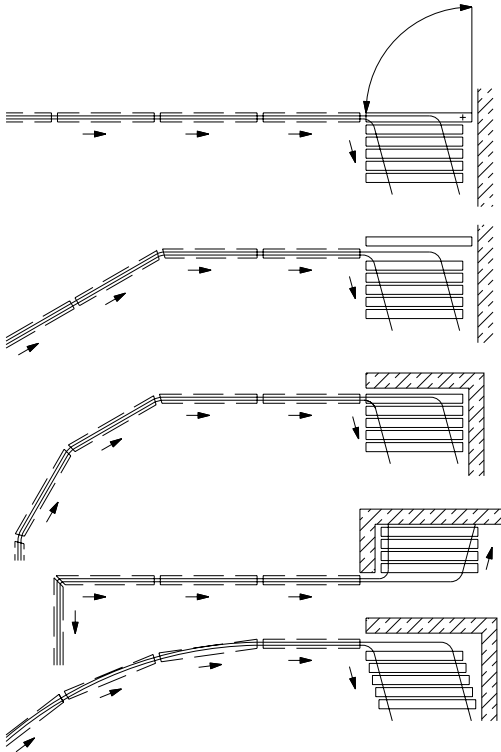
- Glass thickness ESG (fully tempered monolithic glass): 8-16 mm (5/16" - 5/8")
- For tall doors, we recommend glass thicknesses ESG (fully tempered monolithic glass): 12-16 mm (15/32" - 5/8").



Subject to modification. Metric specifications are exact. Inches are approximate.

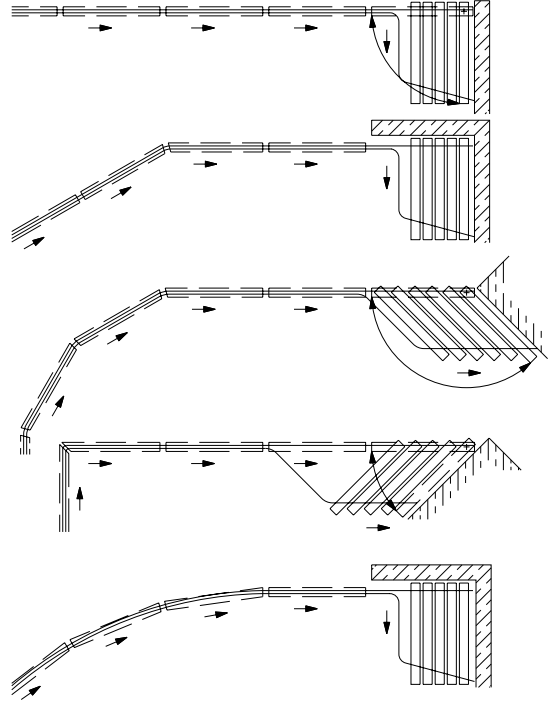
**Hawa Shopfront 103 G 400**

Sliding panels are stacked parallel to the closing plane.



**Hawa Shopfront 112 G 400**

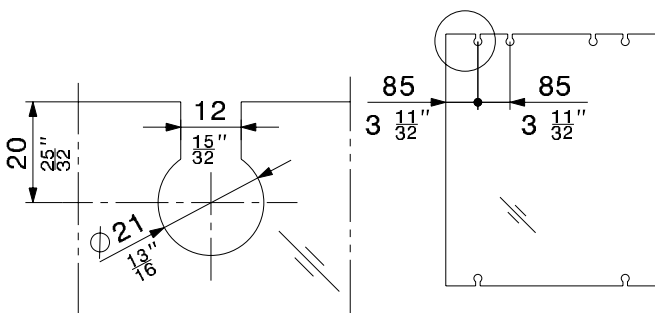
Sliding panels are stacked at an angle to the closing plane.



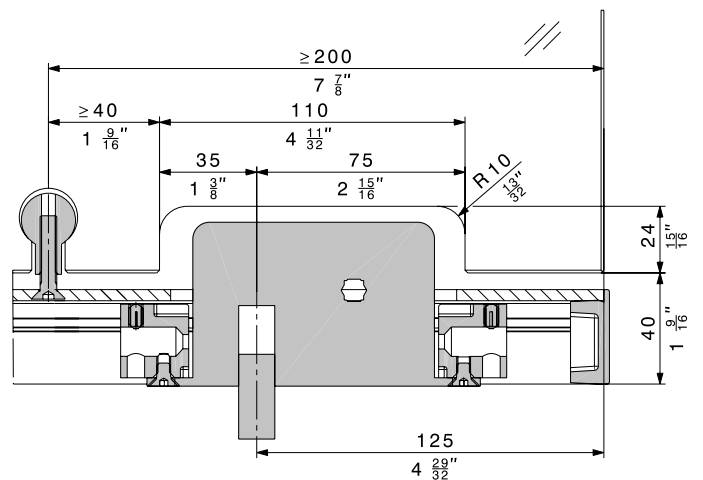
**Glass cutouts**

The glass ESG (fully tempered monolithic glass) must be provided with cutouts for installation of the glass holder inserts and the safety locks.

- Glass thickness sliding door ESG (fully tempered monolithic glass): 8–16 mm ( $\frac{5}{16}$ " –  $\frac{5}{8}$ "), Dickentoleranz  $\pm 0,3$  mm
- All glass edges are seamed; maximum 1 mm ( $\frac{1}{16}$ ") in the glass cutout



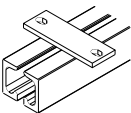
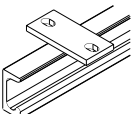
Glass cutout for glass holder



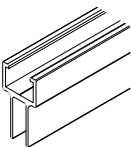


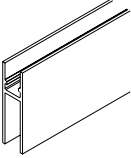
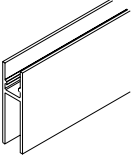



Glass cutout for safety locks

Subject to modification. Metric specifications are exact. Inches are approximate.

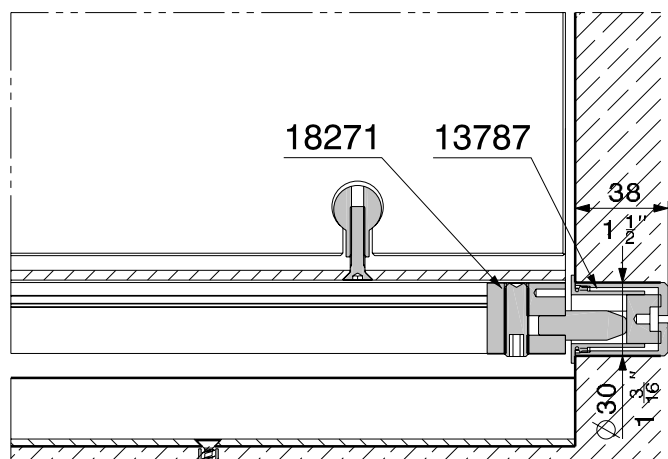
**Running tracks**

			code
	Dual running track, stainless steel WNR. 1.4301/AISI 304, with mounting flanges	cut to size	18038
	Single running track, stainless steel WNR. 1.4301/AISI 304, with mounting flanges	cut to size	18036

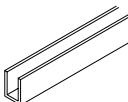
**Glass suspension and retainer profiles**

		mm/inch	code
	Glass suspension and retainer profile, alu unanodized, undrilled, glass up to 16 mm ( $\frac{5}{8}$ " )	6500 (21'3 $\frac{29}{32}$ " )	13155
		cut to size	13156
	Suspension profile, alu unanodized, undrilled	6500 (21'3 $\frac{29}{32}$ " )	10332
		cut to size	13071
	Cover cap for suspension profile 13155 / 13156 / 10332 / 13071, grey		10619
	Glass suspension/retainer profile, alu plain anodized, brushed undrilled, glass up to 16 mm ( $\frac{5}{8}$ " )	6500 (21'3 $\frac{29}{32}$ " )	21783
		cut to size	21784
	Glass suspension/retainer profile, alu unanodized, undrilled, glass up to 16 mm ( $\frac{5}{8}$ " )	6500 (21'3 $\frac{29}{32}$ " )	13158
		cut to size	13159
	Cover cap for glass suspension/retainer profile 21783 / 21784 / 13158 / 13159, plastic anthracite-grey RAL 7016		21085
	Suspension profile, alu plain anodized, undrilled	6500 (21'3 $\frac{29}{32}$ " )	10345
		cut to size	12915
	Cover cap for suspension profile, plastic anthracite-grey RAL 7016		20907


















**Wall connection**



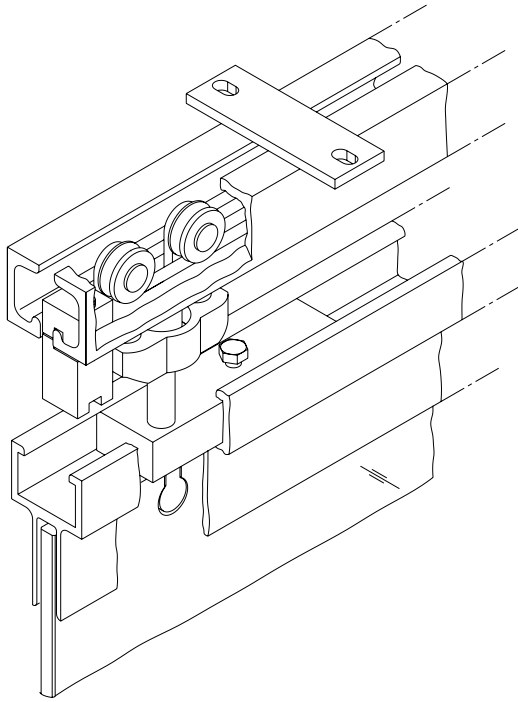
**Bottom guide channels**

Caution: Hole positions vary		mm/inch	code
	Bottom guide channel, brass, predrilled, 20 x 28 x 3 mm ( $\frac{26}{32}$ " x $1\frac{1}{8}$ " x $\frac{1}{8}$ " )	6000 (19'8 $\frac{11}{32}$ " )	10245
		cut to size	10247

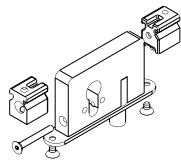
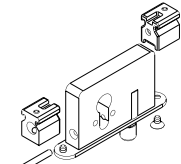
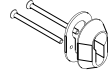

**Accessories**

		code
	Welding jig for dual running track, steel	10794
	Track stop, galvanized steel	10595
	Two-wheeled trolley, steel wheels and hanger bolt M14	10366
	Suspension plate M14, with fixing screws, galvanized steel	10449
	Glass holder insert, plastic with screw M6 x 30 mm	10792
	Pivot assembly, complete	10703
	Driver, vertically adjustable, for pivot door	16325
	Thrust bearing, adjustable, Inox, for fitting into bottom guide channel	22299
	Thrust bearing sleeve, Ø 30 mm (1 $\frac{3}{16}$ " ), for pivot door	16326
	Guide, rattle proof, plastic, 14 mm ( $\frac{9}{16}$ " ), with suspension block	13781
	Centering assembly, complete	10556
	Centering assembly with pivot	18271
	Floor-mounted sleeve with oblong hole and chromium plated brass spring cover	13787
	Rosette for floor-mounted sleeve 13787	17326
	Strike plate, chromium-plated steel	13130
	Thumbturn, dull chromium finish, with square pin 7 x 20 mm ( $\frac{9}{32}$ " x $\frac{25}{32}$ " )	12620
	Fork spanner SW 22/12, pivot door vertical adjustment	15409

Subject to modification. Metric specifications are exact. Inches are approximate.



**Integrated locks**

			code
	Bar bolt lock, with retention pin	profile cylinder 17 mm ( $\frac{11}{16}$ " )	16760
		round cylinder 22 mm ( $\frac{7}{8}$ " )	16761
		square/hexagon socket	16762
	Bar bolt lock, with guide pin and fixing parts	profile cylinder 17 mm ( $\frac{11}{16}$ " )	18484
		round cylinder 22 mm ( $\frac{7}{8}$ " )	18485
		square/hexagon socket	18486
	Security rose 16 mm ( $\frac{5}{8}$ " ), for double cylinder 17/61 mm ( $\frac{11}{16}$ " / $2\frac{1}{32}$ " ), chrome nickel steel		18502
	Spacer for security rose	profile cylinder 17 mm ( $\frac{11}{16}$ " )	18493
		round cylinder 22 mm ( $\frac{7}{8}$ " )	18494

**Cutouts**

	code
Cutout, bar bolt lock for 17 mm ( $\frac{11}{16}$ " ), for double cylinder	18489
Cutout left, bar bolt lock for 17 mm ( $\frac{11}{16}$ " ), for single cylinder	21331
Cutout right, bar bolt lock for 17 mm ( $\frac{11}{16}$ " ), for single cylinder	21332
Cutout, bar bolt lock for 22 mm ( $\frac{7}{8}$ " ), for double cylinder	18490
Cutout left, bar bolt lock for 22 mm ( $\frac{7}{8}$ " ), for single cylinder	21333
Cutout right, bar bolt lock for 22 mm ( $\frac{7}{8}$ " ), for single cylinder	21334
Cutout, bar bolt lock, left, square/hexagon socket	18492
Cutout, bar bolt lock, right, square/hexagon socket	18491

**Services**

We will provide the following services at extra cost (prices on request): project processing, bending and shaping running tracks and bottom guide channels, countersinking for lock assembly and cylinder, plus surface treatments.

**Better safe than sorry**

An integrated bar bolt lock compatible with the 17 mm ( $\frac{11}{16}$ " ) profile cylinder, 22 mm ( $\frac{7}{8}$ " ) round cylinder and square/hexagon socket is available for securing all-glass sliding doors.

**Planning/installation**

For planning and execution please order the installation drawings code 12409 Hawa Shopfront 400 G – parallel and code 12410 Hawa Shopfront 400 G – 90°. (→ [www.hawa.ch](http://www.hawa.ch) → Hawa Productfinder)

